Flexible rising main



IDEAL FOR

- Bore water pumping
- Kink free bandling
- Easy installation
- Rapid pump retrieval
- Low-cost pumping

FEATURES

- \checkmark Designed for ground water pumping
- \checkmark Boreholes up to 100 m deep
- \checkmark High tensile no safety cable required
- ✓ Secure couplings
- \checkmark Flexible easy to install and retrieve
- ✓ Dilates no internal build-up
- \checkmark Australian Made

OTHER SPECS

| Water pH | 4 to 9 | |
|--|--------|--|
| Max. operating temperature | 40°C | |
| Max. diametric dilation | 10 % | |
| Max. extension** | 2 % | |
| Safety factor | 2.5:1 | |
| **within recommended operating parameters. | | |

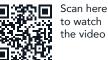
Flexibore 100 is a high-quality layflat hose manufactured for use with submersible pumps. Its revolutionary flexible design simplifies bore water pumping replacing cumbersome rigid pipe.

Flexibore 100 is manufactured by weaving a textile reinforcement of high-tensile polyester, then extruded with hydrolysis-resistant polyurethane. The woven polyester textile reinforcement gives the hose a high burst pressure and tensile strength, enough to handle the weight of the pump and the column of water. With **Flexibore 100** and patented couplings, this flexible riser needs no safety cable.

Installing **Flexibore 100** is easy! Manufactured in 32 mm & 51 mm diameters, it comes compactly coiled in one continuous length; the secure couplings can be easily attached on-site. A coloured strip with intermittent loops every metre runs along the length of the hose. This allows for the secure attachment of the power cable and prevents its possible rubbing against the bore casing.

Flexibore 100 can dilate up to 10%, making it extremely efficient in reducing pumping costs and friction loss. By dilating under pressure, no internal build-up of iron bacteria occurs, as can be the case with rigid pipe use such as poly pipe or steel.

Proudly manufactured in Australia by Crusader Hose, **Flexibore 100** is made to suit most lower-flow bore water pumping applications.



TECHNICAL DATA

| | 32 mm | 51 mm | |
|--|-----------|-----------|--|
| Diameter (ID) | 1.25″ | 2″ | |
| Max. operating head | 100 m | 100 m | |
| Burst pressure | 7000 kPa | 4600 kPa | |
| Peak tensile load | 2 t | 3 t | |
| Recommended max. tensile load | 0.8 t | 1.2 t | |
| Weight of hose/m | 0.33 kg | 0.48 kg | |
| Coupling OD | 65 mm | 90 mm | |
| Coupling thread size | 32 mm | 50 mm | |
| Weight of S/S coupling | 0.6 kg | 1.7 kg | |
| Weight of water/m at 10% dilation | 1 kg | 2.4 kg | |
| Max. flow rate | 2 L/s | 6 L/s | |
| Fitting bolt torque* | 6 Nm | 15 Nm | |
| Part # Flexibore 100 hose | HFA032XUA | HFA051XUA | |
| Part # Flexibore 100 coupling set | CLF032ACE | CLF050ACE | |
| *Rocol nickel-based anti-seize or equivalent must be applied to the bolt thread. | | | |

NOTE: For operation beyond stated recommended operating limits, contact your Flexibore distributor.

Crusader Hose Pty Ltd

22 Industry Place, Bayswater VIC 3153 Australia e: sales@crusaderhose.com.au p: +61 3 9720 1100 www.crusaderhose.com.au ^{2312b}







CABLE TIES

Cable Ties are a quick and easy way to secure your power cable to Flexibore. Flexibore is manufactured with a coloured strip that creates loop attachment points to secure your power cable. Depending on the thickness of the cables, one or two **Cable Ties** are required at each loop point. Loop attachment points are found at every 1 metre.

| Hass dispestor (ID) | 32 mm | 51 mm | |
|---------------------|-----------|-------|--|
| Hose diameter (ID) | 1.25″ | 2″ | |
| Weight/each | 0.01 kg | | |
| Part # | ACF001JEA | | |

For the Flexibore warranty to remain valid, only Crusader Hose-approved cable ties may be used.

1.2 TONNE LIFTING CLAMP

Lifting Clamps are an essential accessory for the safe installation of your submersible pump with Flexibore. Depending on the chosen installation method, one or two **Lifting Clamps** may be required. Refer to the User Guide.

| Rating | 1.2 Tonne | |
|-------------------------|--------------------------|--|
| Hose compatibility (ID) | 32 mm - 152 mm | |
| | 1.25" - 6" | |
| Weight | ght 11 kg | |
| Dimensions | 450 mm x 100 mm x 170 mm | |
| Part # | ACF012ASB | |



FLEXIBORE 100 INSTALLATION ROLLER v2

The **Flexibore 100 Installation Roller v2** has been designed to assist in installing and retrieving your submersible pump using Flexibore 100. The Installation Roller comprises the frame, roller, two R-clips and a 450 kg rated strap. The frame has three pairs of roller mounting holes to accommodate a variety of bore casing diameters.

| Rated load | 150 kg | |
|------------|-----------|--|
| Proof load | 300 kg | |
| Weight | 3 kg | |
| Part # | ACF002BSA | |



BORE CAPS

Stainless steel or galvanised **Bore Caps** are available in a variety of sizes.

| Part # | 32 mm Galvanised | 50 mm Galvanised | 50 mm 316 S/S |
|--------|------------------|------------------|---------------|
| | ACF032HGA | ACF050HGA | ACF050HDA |



ADAPTORS & SOCKETS

High-quality stainless steel **Adaptors and Sockets** for alternative configurations are also available. Please contact the Sales Team for more information.

Crusader Hose Pty Ltd

22 Industry Place, Bayswater VIC 3153 Australia e: sales@crusaderhose.com.au p: +61 3 9720 1100 www.crusaderhose.com.au ^{2312b}





